

Work Order ID 52504

September 29, 2009 8:19:47 AM



Item ID: D206-642-512

Accept



Setup Start



Revision ID: L

Stop



Item Name: Float Skidtube RH

Start Date: 9/28/09 Start Qty: 1.00



Cust Item ID:

Required Date: 9/30/09 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

[Signature]

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

110

Pick Kit

0.00



Packaging

Memo

0.00

PULL FROM STOCK:

✓ 4 X D206-642-511

2 X B46941

1 X B47918 (OFFSHORE)

1 X B47921 (OFFSHORE)

✓ 2 X D206-642-512

1 X B47927

1 X 47926 (OFFSHORE)

✓ 2 X D206-642-513

1 X B47288

1 X B42292 (OFFSHORE)

✓ 2 X D206-642-514

1 X B42294

1 X B42293 (OFFSHORE)

✓ 1 X K642-511

1 X B48171

3 X K642-512

1 X B47727

2 X B48568

5 X D206-642-611

✓ 1 X B36956

1 X B35179 (offshore)

1 X B36176 (offshore)

1 X B36951 (offshore)

8 X D206-642-612

✓ 1 X B36160

✓ 1 X B36177

✓ 1 X B36959

✓ 1 X B36960

✓ 1 X B36962

1 X B35180 (offshore)

1 X B36178 (offshore)

1 X B36958 (offshore)

ADD TO EACH KIT:

16 X D3672-7 PER ECN09-616

256

B-35522

58

51696

ok lab 5

ok lab 5

ok lab 5

Work Order ID 52504

September 29, 2009 8:19:48 AM



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Item ID: D206-642-512

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Item Name: Float Skidtube RH

Start Date: 9/28/09 Start Qty: 1.00



Cust Item ID:

Required Date: 9/30/09 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

DSI9467

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

130

Packaging

0.00



Packaging

Memo

0.00

Packaging

RE-PACKAGE USING ORIGINAL B/N
NEW LABELS REQ'D FOR ALL AT NEW CHG NUMBER

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

2) 8/9/09/09

10/5/09 13P

09/10/05 HJ

Work Order ID 52504

September 29, 2009 8:19:47 AM



Page 1

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Stop



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Start Date: 9/28/09 Start Qty: 1.00



Cust Item ID:

Required Date: 9/30/09 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev L

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

CREATE NEW LABELS PER ECN 09-616
ADD DSI 9467 TO EACH KIT

4 X D206-642-511 CHG004

2 X D206-642-512 CHG004

2 X D206-642-513 CHG003

2 X D206-642-514 CHG003

✓ 5 X D206-642-611 CHG 004

1 X K642-511 CHG004

3 X K642-512 CHG004

1 X D206-642-347 CHG002

48171
48368 2x

REFERENCE ONLY

W 31.10.02

52502

List Lots

Page 1 of 1

September 28, 2009 11:34:34 AM

Criteria : Item ID: D206-642-511 RevL All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Lot Code	Type Code	Comments
D206-642-511 RevL Float Skidtube LH	Main Warehouse	46941	8/13/09	2.0000		QC21	CHG003	
	FG							
	OFFSHORE	47918	9/09/09	1.0000		QC21		
	FG							
	OFFSHORE	47921	9/09/09	1.0000		QC21	CHG003	
	FG							
Total:				4.0000				

List Lots

September 28, 2009 11:34:47 AM

Criteria :		Item ID: D206-642-512RevL	All Locations	All Warehouses	All Quantity			
Item ID	Warehouse ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Type Code	Comments	
Item Name	Location ID						Lot Code	
D206-642-512RevL Float Skidtube RH	Main Warehouse FG	47927		1.0000			QC21	
	OFFSHORE FG	47926	9/09/09	1.0000			QC21	
Total:				2.0000				

List Lots

September 28, 2009 11:34:53 AM

Page 1 of 1

Criteria : Item ID: D206-642-513RevL All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Lot Code	Type Code	Comments
D206-642-513RevL Skidtube LH	Main Warehouse FG	47288	7/27/09	1.0000		QC21	CHG002	
	OFFSHORE FG	42292	7/27/09	1.0000		QC21	CHG002	
			Total:	2.0000				

List Lots

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September 28, 2009 11:35:00 AM

Criteria : Item ID: D206-642-514RevL All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt Lot Code	Type Code	Comments
D206-642-514RevL Skidtube RH	Main Warehouse FG	42294	7/27/09	1.0000	QC21	CHG002	
	OFFSHORE FG	42293	7/27/09	1.0000	QC21	CHG002	
			Total:	2.0000			

List Lots

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September 28, 2009 11:35:29 AM

Criteria : Item ID: K642-511RevN/A All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Lot Code	Type Code	Comments
K642-511RevN/A saddle kit 642-511	Main Warehouse PK	48171		1.0000		QC21		
			Total:	1.0000				

List Lots

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Criteria : Item ID: K642-512RevN/A All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Lot Code	Type Code	Comments
K642-512RevN/A saddle kit 642-512	Main Warehouse PKG	47727	8/28/09	1.0000		QC21	CHG003	
	Main Warehouse PKG	48568	8/28/09	2.0000		QC21	CHG003	
Total:				3.0000				

List Lots

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Criteria : Item ID: D206-642-611RevL

All Locations

All Warehouses

All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt Lot Code	Type Code	Comments
D206-642-611RevL Float Skidtube LH	Main Warehouse FG	36159	7/01/09	1.0000	QC21	CHG001	
	Main Warehouse FG	36956	7/01/09	1.0000	QC21	CHG003	
	OFFSHORE FG	35179	7/27/09	1.0000	QC21	CHG003	
	OFFSHORE FG	36176	7/01/09	1.0000	QC21	CHG003	
	OFFSHORE FG	36951	7/01/09	1.0000	QC21	CHG003	
Total:				5.0000			

52504

List Lots

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Criteria : Item ID: D206-642-612RevL

All Locations

All Warehouses

All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt Lot Code	Type Code	Comments
D206-642-612RevL Float Skidtube RH	Main Warehouse FG	32453	7/29/09	1.0000	QC21	CHG002	
	Main Warehouse FG	36160		1.0000	QC21	CHG003	
	Main Warehouse FG	36177		1.0000	QC21	CHG003	
	Main Warehouse FG	36959		1.0000	QC21	CHG003	
	Main Warehouse FG	36960		1.0000	QC21	CHG003	
	Main Warehouse FG	36962		1.0000	QC21	CHG003	
	OFFSHORE FG	35180	7/27/09	1.0000	QC21	CHG003	
	OFFSHORE FG	36178		1.0000	QC21	CHG003	
	OFFSHORE FG	36958		1.0000	QC21	CHG003	
Total:				9.0000			